MAKE SURE ALL POWER HAS BEEN SHUT OFF AND DISCONNECTED AND ELEMENTS HAVE COOLED BEFORE SERVICING THE ELEMENTS TO PREVENT PERSONAL INJURY TO THE SERVICE TECHNICIAN AND DAMAGE TO EQUIPMENT. ONLY QUALIFIED SERVICE TECHS SHOULD PERFORM THIS SERVICING.

1. When replacing an old heater rod with a new heater rod assembly, the seal bars/film clamp assembly (A) must be removed from the seal arm (B).

2. Remove the flat head screws for the wire fasteners (C).

3. Remove the four 9/16 acorn nuts (D) and 1/2 nuts from the top of the seal arm assembly (B).

4. Unplug the heater element cord (E).

5. Slide the seal bars/film clamp assembly (A) out of the seal arm (B).

6. Remove the film clamp brace (F) at the end of the seal bar of the seal bar that needs to be replaced.

7. To remove the element (G) from the seal bar, loosen the set screw (H) and slide out the element.

8. Reassemble in reverse order above.

9. Restart machine and check seal head alignment.
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2. Remove the flat head screws for the wire fasteners (C).

3. Remove the four 9/16 acorn nuts (D) and 1/2 nuts from the top of the seal arm assembly (B).

4. Unplug the heater element cord (E) for the heater rod being replaced.

5. Slide the seal bars/film clamp assembly (A) out of the seal arm (B).

6. To remove the element (F) from the seal bar, loosen the set screw (G) and slide out the element.