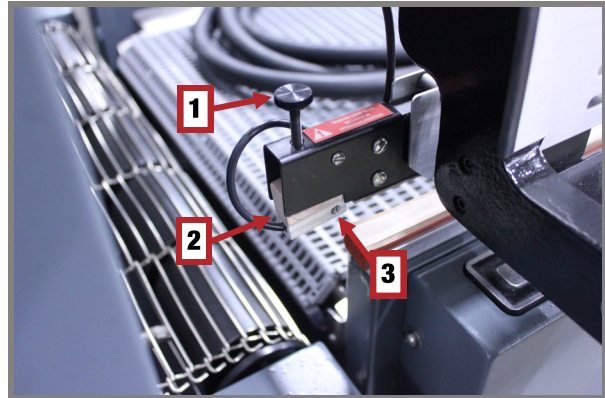


SERVICING THE SEALING WIRES

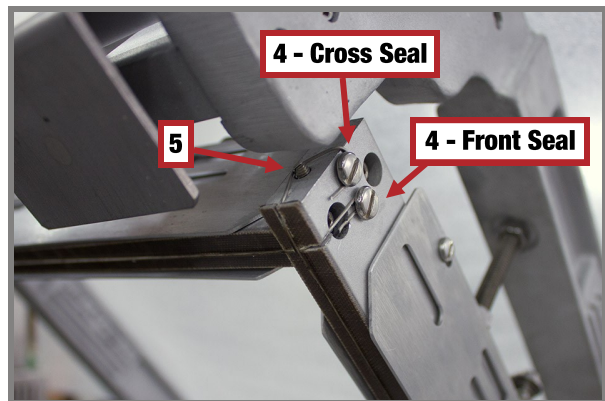
TO REMOVE WIRES

- Tighten the knob (1) on the tension block (2) to relieve the sealing wire tension.
- Using a small screwdriver, loosen the screw (3) in the side of the tension block and pull out the sealing wire.
- Loosen the screw (4) at the other end where the wires cross and remove the sealing wire.



TO REPLACE WIRES

- Insert the new wire in the tension block and re-tighten the screw.
- With pliers in hand, tightly wrap the new wire around the screw at the other end (4) and re-tighten the screw. Then loosen the knob (1) to create tension on the new wire.
- *For HDS Impulse systems, wrap cross seal wire (4) around the set screw (5) before wrapping the wire around the tensioning screw.



COMPLETELY LOOSEN BOTH KNOBS ON THE TENSION BLOCKS BEFORE TESTING THE SEALER. IF THE WIRES ARE LOOSE WHEN COOL, FOLLOW THE REPLACEMENT STEPS ABOVE TO RETENSION WIRES.