



Laundry Film Wrapping Tips

Set up the Machine Properly:

- Center the roll of Laundry Film on the Wrapping Station.
- Check all roller bars to insure that they are turning freely and are clean.
- Use steel wool or a fine grade sand paper to eliminate any burrs or nicks on the wrapping station and the roller bars.

Obtaining the Proper Heat Seal:

- Set the hot plate temperature as high as possible without causing holes to burn in the film.
- Temperature + Pressure + Time = Positive Heat Seals

Wrapping Techniques:

- Stretch the film out...then down under the bundle.
- Only stretch the top web of film.
- Stretch film with the heel of your thumbs and hands not with the tips of your fingers.
- Don't pull the film too tightly around the corners or wrinkles (crows feet) will form on the linen bundle.
- **After the bundle is wrapped and heat sealed...place the bundle into the storage bin with the heat seal side facing upwards. This allows the seal area to cool down and will prevent bundles from sealing together.**
- It is also recommended that wrappers not wear rings or nail polish. The Laundry Film sticks to these objects which will result in production slowdown and possible film tearing problems.
- Handle wrapped bundles with care to prevent tearing. Remember that this package is delivered to your customer and it should arrive clean, fresh and intact.