CLEANING & MAINTENANCE OF HAND WRAP MACHINES

***MAKE SURE TO TURN OFF THE UNIT, PULL THE PLUG AND LET THE MACHINE COOL DOWN BEFORE CLEANING***

NON-STICK COVER & SEAL PLATE

- Energy Smart Wrappers: Due to the advancement of this new technology, it is extremely important to maintain the Non-stick cover (A) or seal plate protective cover in good condition. It is recommended to replace the Non-stick cover at least once every three months to protect the heating foil and maintain a sanitary surface. The seal plate (B) should not be used as a cutting surface; any punctures will render the seal plate ineffective and will void the warranty. The seal plate has been designed to provide long life performance when it is properly maintained.

- The Non-stick cover is used to create a sanitary, stick free surface to seal film with the seal plate. Non-stick covers are porous, meaning liquids or moisture can permeate the cover, get to the surface of the seal plate, and burn off on the hot plate.

- It's recommended that the Non-stick cover be replaced every three (3) months or as needed depending on the level of daily wear and tear. The Non-stick cover should be changed if the surface is soiled, or holes, punctures, excessive wear, or damage are present.

- The seal plate can be cleaned, as needed, with a mild spray degreaser, applied to a soft rag or paper towel and then wiped on the plate while cold.

CUT OFF ROD

- Make sure that the unit is turned off and the cut off rod (C) is cold to the touch.

- The film cut off rod can be cleaned, as needed. Cover the unit surfaces with paper towels to protect them from over spray and debris.

- Spray and coat the Cut-off Rod generously with an FDA approved “Degreaser” product.

- After soaking for a few minutes, lightly scrub the surface of the Cut-off rod with a Scour Pad (Scotch-Brite™ type pad).

- Wipe the surface clean of debris and residue with clean paper towels or cloths.

CLEANING THE UNIT

- The base of the machine (D) can be completely wiped down using mild cleaning detergent and soft rags or paper towels. Do not hose down or submerge the unit.

For video instructions on cleaning the unit, please visit [www.YouTube.com/HeatSealCo.com](http://www.YouTube.com/HeatSealCo.com)