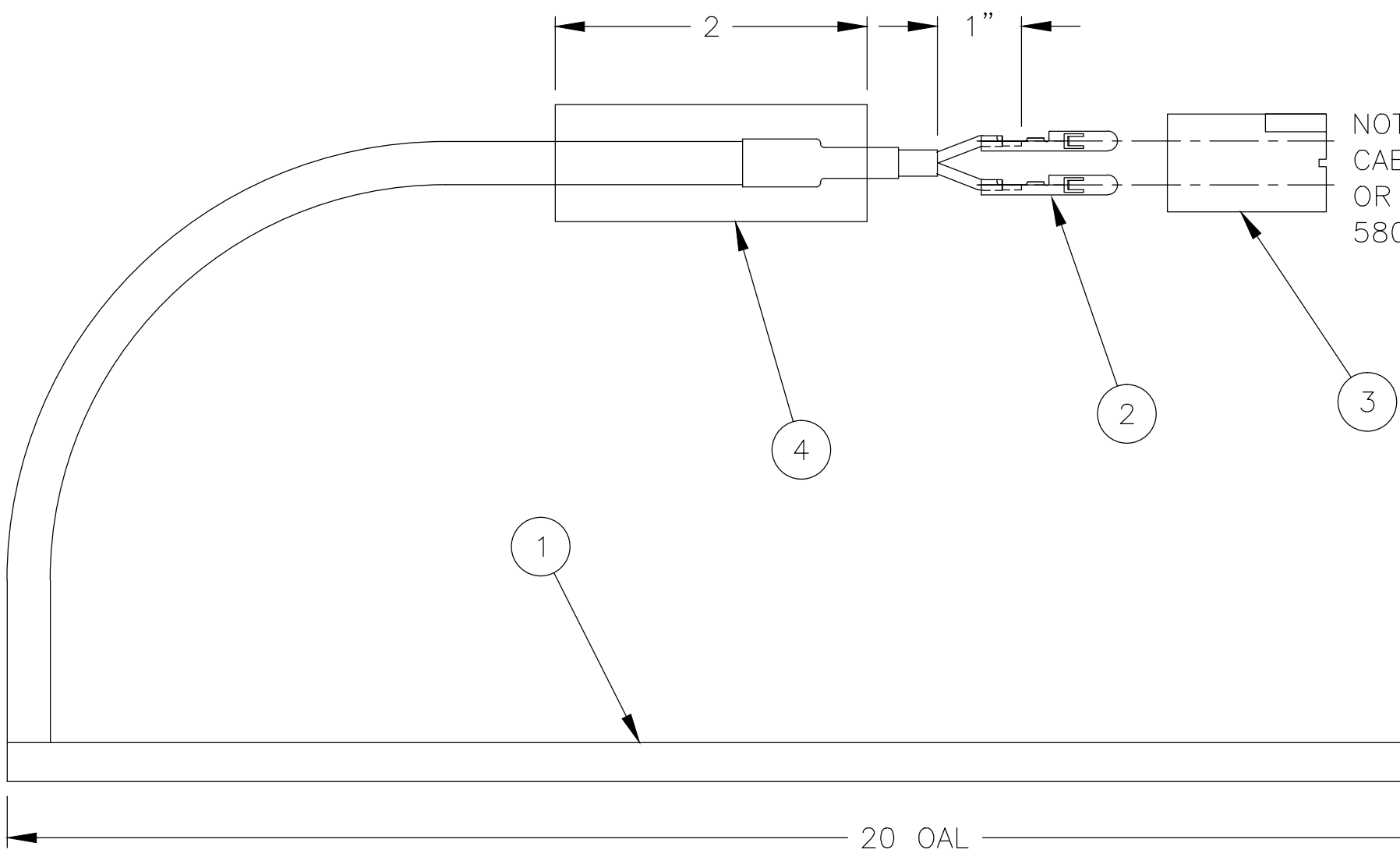


REV.	BY	DATE	REVISION HISTORY
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NOTE: THIS PART IS USED WITH  
CABLE, 5808-535 (SIDE)  
OR 5808-534 (FRONT) &  
5808-553 (FRONT)

NOTE: FOR SERVICE ORDERS, SHIP  
CABLE, 5805-534, WITH  
HEAT ELEMENT ASSEMBLIES

NOTE:  
 MODEL: HDS-1520 FRONT  
 MODEL: HDS-2020 FRONT  
 MODEL: HDS-3040 [(2) QTY] FRONT  
 MODEL: HDS-2020 SIDE  
 MODEL: HDS-2024 SIDE  
 MODEL: HDS-2030 SIDE

ITEM	QTY	PART NO.	DESCRIPTION
4	1	2201-003	TUBING, SHRINK 4:1 RATIO, 2 LG
3	1	1878-073	CONNECTOR, PLASTIC MALE
2	2	1878-071	TERMINAL, CONNECTOR MALE
1	1	1830-015	ELEMENT, HEAT - TUBULAR

BILL OF MATERIAL

MATERIAL: ELEMENT, 550W, 120V, 20 OAL  
  
 FINISH:  
 QTY./UNIT:  
 CUT SIZE: WEIGHT:

SYMBOL LEGEND	
//	PARALLEL WITHIN
⊥	PERPENDICULAR TO
∠	ANGLE HELD TO
—	STRAIGHT WITHIN

B SIZE	DWG. BY: RDC	<b>HEAT SEAL</b>	HEAT SEALING EQUIPMENT MFG. CO. 4580 East 71st Street Cleveland, Ohio 44125-1018	
	DATE: 12/04/01		DESCRIPTION	
	CHK'D BY:		HEATER ELEMENT ASSEMBLY HOT KNIFE	
	DATE:		SCALE FULL SHEET 1 OF 1 REVISION 0	
ALL DIMENSIONS IN INCHES EXCEPT WHERE NOTED		MODEL NOTED DWG. NO. 5808-527		
TOLERANCE EXCEPT WHEN NOTED				
DECIMAL	.XX ±.010 .XXX ±.005			
FRACTIONAL	± 1/32			
ANGULAR	± 1°-0'			