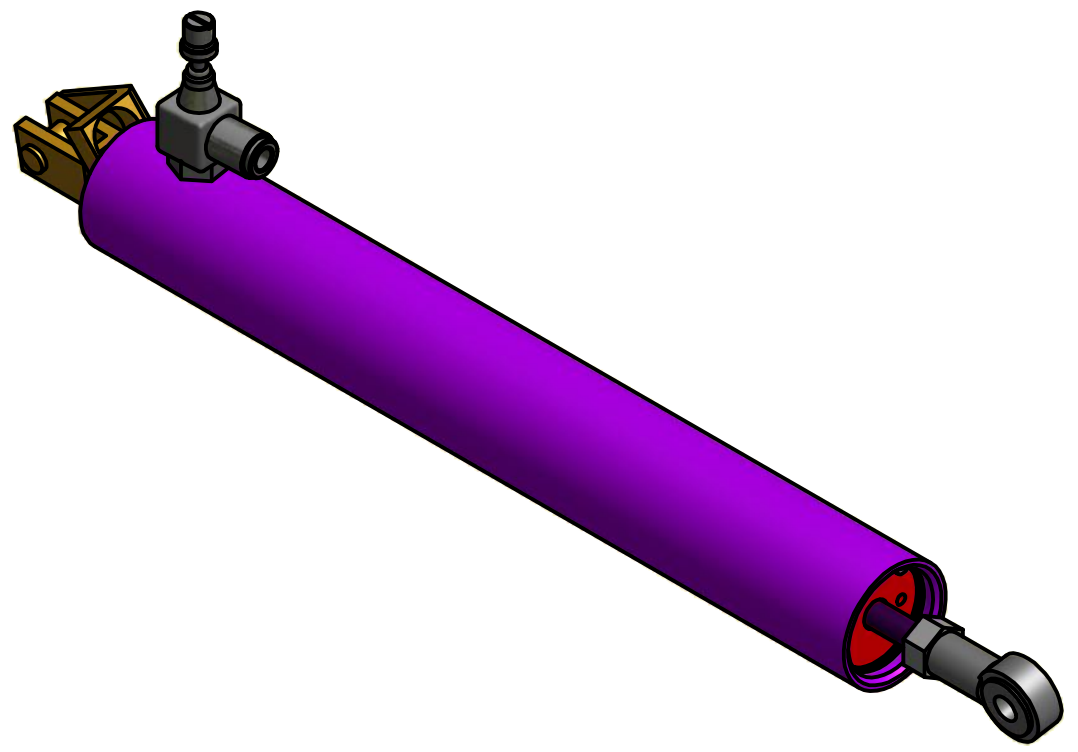
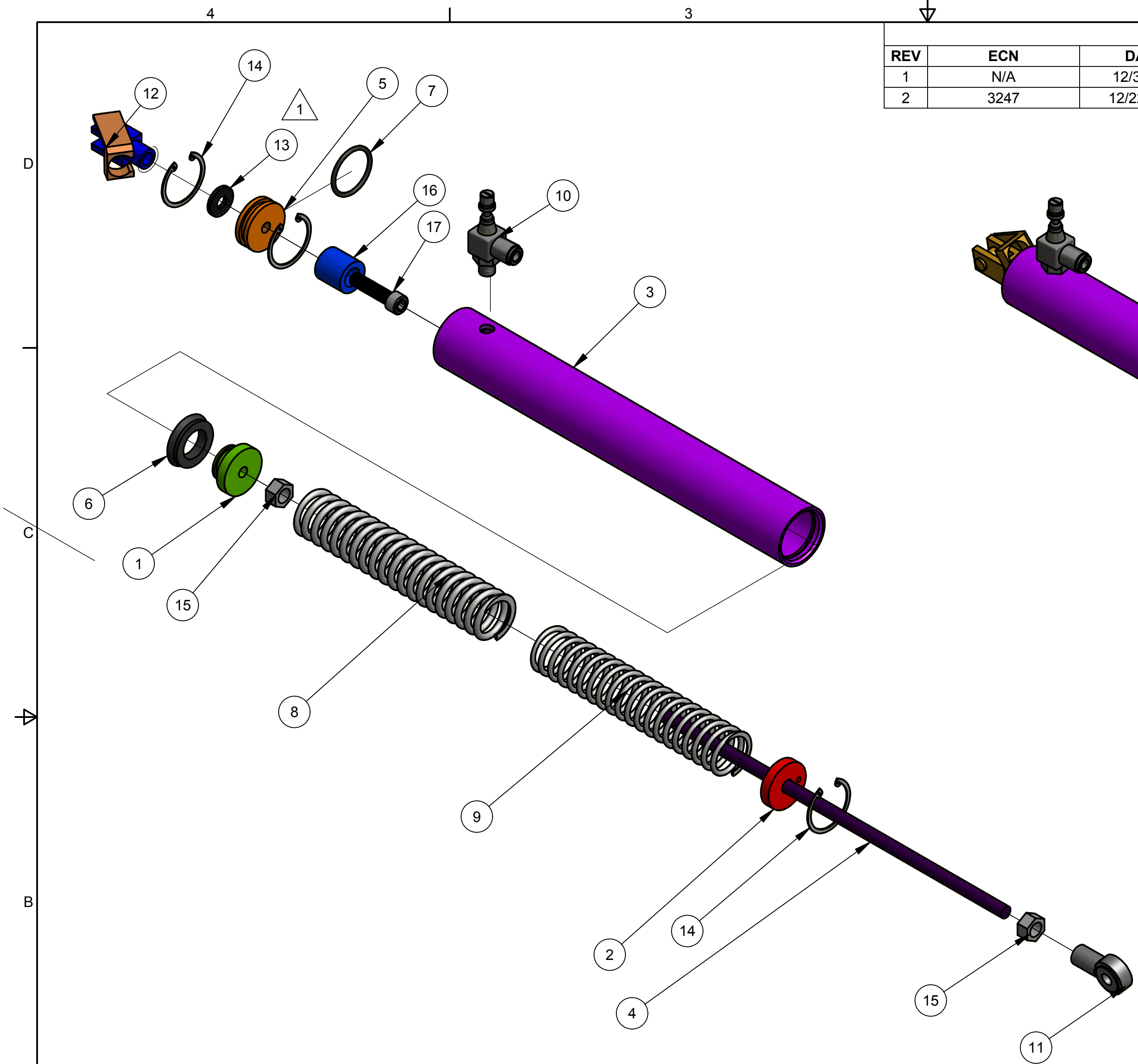


REVISION HISTORY				
REV	ECN	DATE	DONE BY	DESCRIPTION
1	N/A	12/3/2015	MJA	MATCHING VAULT REVISION
2	3247	12/22/2015	EMT	REPLACED 1903-593 WITH 1909-808



17	1	1903-808	SCR, SOCKET HD, 5/16-24 x 1 1/4 LG
16	1	0910-027	BUMPER, RUBBER, W/WASHER, 13/16OD X 13/16 LG
15	2	1911-107	5/16 -24 FINISHED HEX NUT
14	3	1958-020	RETAINER, RING, HOUSING, ST, INTERNAL
13	1	2110-007	SPACER, NYLON, BLK - 5/16 ID X 3/4 OD X 3/32 THK
12	1	2155-118	CLEVIS, ROD W/PIN, MACHINED, ST
11	1	2155-119	BEARING, ROD END, FEMALE, PTFE
10	1	2160-024	REGULATOR, FLOW
9	1	2170-050	SPRING, COMPRESSION, MW, 37.7 LBS/IN
8	1	2170-060	SPRING, COMP, 1.218 OD X 0.162 WD X 6.00 FL, 51 LBS/IN
7	1	2185-009	O RING, 1 1/4 OD X 1 1/16ID, 70 DURO BUNA N
6	1	2185-010	SEAL, U-CUP 1 -1/4OD X 3/4 ID, 70 DURO BUNA-N
5	1	5817-924	CYLINDER END, MOUNT
4	1	5817-927	ROD, SPRING CYLINDER
3	1	5817-928	TUBE, SPRING CYLINDER
2	1	5817-929	CYLINDER END, SHAFT
1	1	5817-930	PISTON, SPRING CYLINDER CUPSEAL
ITEM	QTY	PART NO.	DESCRIPTION

Material List

HEAT SEAL/AMPAK
CLEVELAND, OHIO 44125

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UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS IN INCHES
STANDARD TOLERANCES:
0.00: ± .010
0.000: ± .005
ANGLE: ± 1'

CREATED: 3/4/2015
CREATED BY: slazor
CHECKED: 3/26/2015
CHECKED BY: JFEASTER

DESCRIPTION:
SPRING CYLINDER ASSEMBLY

DRAWING NUMBER: **5820-429** REVISION: **2**

SIZE: C SCALE: NONE SHEET: 1 OF: 1