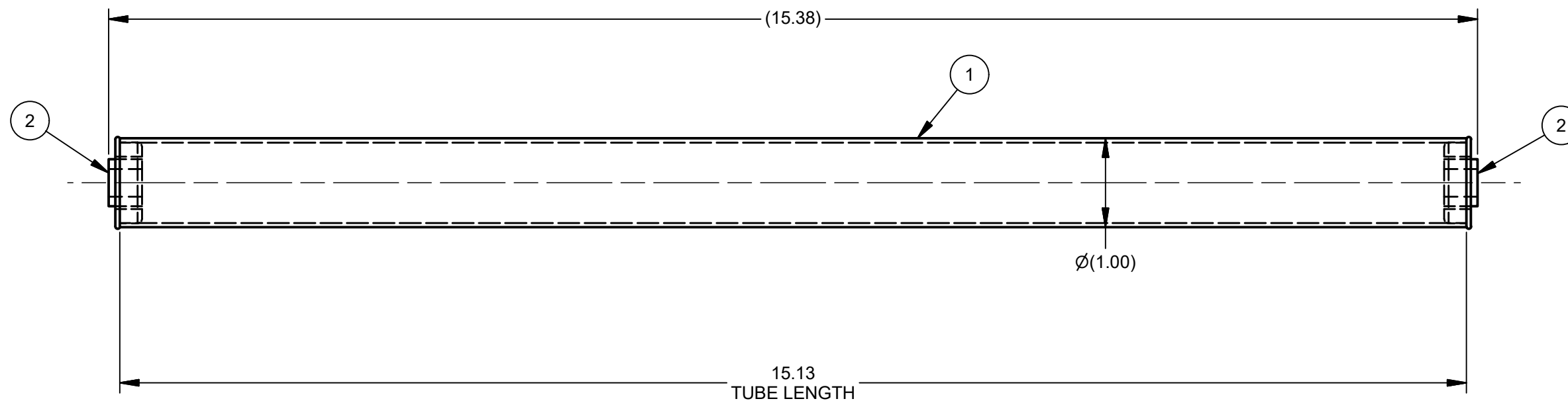


REVISION HISTORY				
REV	ECN	DATE	DONE BY	DESCRIPTION
1	4206	3/10/2021	JPR	TUBE MATERIAL NUMBER WAS 5820-745



ITEM	QTY	Material Stock No	Material Description
2	2	2105-013	BEARING, BALL, 29/32 OD, 0.313/0.317 DIA BORE
1	1	4205-010	TUBE, SS, 1" OD, 18 GA WALL

Material Specification

HEAT SEAL/AMPAK
CLEVELAND, OHIO 44125

<p align="center">CONFIDENTIAL</p> <p>THIS PRINT IS PROPERTY OF, AND DISCLOSES PROPRIETARY INFORMATION OF HEAT SEAL. IT IS LOANED FOR REFERENCE ONLY, AND MAY NOT BE REPRODUCED OR FORWARDED ELECTRONICALLY IN ANY MANNER, OR ITS CONTENTS DISCLOSED TO OTHERS, WITHOUT THE EXPLICIT WRITTEN PERMISSION OF OWNER AND MUST BE DESTROYED UPON REQUEST.</p>	UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN INCHES STANDARD TOLERANCES: 0.00: ± .010 0.000: ± .005 ANGLE: ± 1'	CREATED: 6/15/2015 CREATED BY: MAbbott CHECKED: 3/26/2015 CHECKED BY: JFEASTER	DESCRIPTION: ROLLER ASSY, LOAD BEARING, PTA DRAWING NUMBER: 5820-737 REVISION: 1
	SIZE: B SCALE: NONE SHEET: 1 OF: 1		

ALL NOTES BELOW APPLY UNLESS OTHERWISE SPECIFIED:

1. REMOVE ALL BURRS AND SHARP EDGES
2. DEBURR I.D. AND O.D.
3. FINISH: NONE
4. PRESS BEARINGS IN WITH ASSEMBLY TOOL AT0017